# Mengkulang



#### **INTRODUCTION**

The Standard Malaysian Name for the light timber of *Heritiera* spp. (Sterculiaceae). Vernacular names applied include *mengkulang* (Peninsular Malaysia) with various epithets, *jambu keluang* (Melaka), *kembang* (Sabah), *melabu* (Sarawak) and *melima* (Peninsular Malaysia). Major species of the timber include *H. albiflora*, *H. aurea*, *H. borneensis*, *H. globosa*, *H. javanica*, *H. simplicifolia* and *H. sumatrana*. The sapwood is usually lighter in colour than the heartwood and not always sharply defined from the heartwood, which is red, red-brown to dark red-brown.

Also known as Red or brown tulip oak (Australia); Bey samlek and Don chem (Cambodia); Mengkulang (Brunei); Sundri (India); Mengkulang, Palapi and Teraling (Indonesia); Hao (Laos); Kanazo (Myanmar); Lumbayao (Philippines); Chum-praek and Chumprak (Thailand); and Huynh (Vietnam).

#### **DENSITY**

The timber is a Medium Hardwood with a density of 625-895 kg/m<sup>3</sup> air dry.

### **NATURAL DURABILITY**

This timber is not durable if used in contact with the ground as it is very susceptible to damage by termites and is liable to fungal infestation. It is however, perfectly satisfactory for use in reasonably dry, well ventilated positions that are free from termite attacks. Test sticks treated by the full cell process with an average absorption of 119 kg/m<sup>3</sup> (7.4 lb/ft<sup>3</sup>) was found to be serviceable after 13 years.

# PRESERVATIVE TREATMENT

It is not a difficult timber to treat with preservatives and is classified as "average".

# **TEXTURE**

Texture is slightly to moderately coarse but even, with straight to shallowly interlocked grain.

# **STRENGTH PROPERTIES**

The timber falls into Strength Group B (Engku, 1988b) or SG 5 (MS 544:Part 2:2001).

# **Strength Properties of Mengkulang**

| Species             | Test<br>Condition | Modulus of<br>Elasticity(MPa) | Rupture(MPa) |      | perpendicular | Shear<br>strength<br>(MPa) |
|---------------------|-------------------|-------------------------------|--------------|------|---------------|----------------------------|
| H. javanica         | Green             | 10,600                        | 68           | 31.8 | 4.21          | 9.9                        |
|                     | Air dry           | -                             | -            | -    | -             | -                          |
| H.<br>simplicifolia | Green             | 13,700                        | 75           | 37.8 | 3.86          | 8.2                        |
|                     | Air dry           | 15,990                        | 91           | 52.1 | 5.38          | 10.8                       |

# **MACHINING PROPERTIES**

It is difficult to saw and is slightly difficult to plane. However, a smooth finish can be produced.

# **Machining Properties of Mengkulang**

| 1 '           | Test<br>Condition |           |           | Planing   |         | Boring    |            | Turning |          |
|---------------|-------------------|-----------|-----------|-----------|---------|-----------|------------|---------|----------|
|               |                   | Rip-      | Cross     | Ease of   | Quality | Ease of   | Quality of | Ease of | Quality  |
|               |                   | sawing    | Cutting   | planing   | of      | boring    | finish     | turning | of       |
|               |                   |           |           |           | finish  |           |            |         | finish   |
| H. javanica   | Green             | difficult | difficult | slightly  | smooth  | slightly  | rough      | -       | -        |
|               |                   |           |           | difficult |         | difficult |            |         |          |
|               | Air dry           | difficult | difficult | slightly  | smooth  | difficult | moderately | easy    | slightly |
|               |                   |           |           | difficult |         |           | smooth     |         | rough    |
| H.            | Green             | slightly  | slightly  | easy      | smooth  | slightly  | moderately | -       | -        |
| simplicifolia |                   | difficult | difficult |           |         | difficult | smooth     |         |          |
|               | Air dry           | difficult | difficult | easy      | smooth  |           | moderately | easy    | slightly |
|               |                   |           |           |           |         |           | smooth     |         | rough    |

# **NAILING PROPERTY**

Nailing property is rated as good.

# **AIR DRYING**

The timber seasons fairly rapidly with slighht cupping, end-checking and surface-checking as the main defects. 13 mm thick boards take 2 months to air dry, while 38 mm thick boards take 3 months.

# **KILN-DRYING**

Kiln Schedule D is recommended. 25 mm thick boards take approximately 7 days to kiln-dry.

### Kiln Schedule D

| Moisture<br>Content (%) | Temperature<br>(Dry Bulb) |            | Temperature<br>(Wet Bulb) |            | Relative<br>Humidity |  |
|-------------------------|---------------------------|------------|---------------------------|------------|----------------------|--|
|                         | <b>⋄</b> F                | <b>♦</b> C | <b>⋄</b> F                | <b>♦</b> C | (%)<br>(approx.)     |  |
| Green                   | 105                       | 40.5       | 101                       | 38.0       | 85                   |  |
| 60                      | 105                       | 40.5       | 99                        | 37.0       | 80                   |  |
| 40                      | 105                       | 40.5       | 96                        | 35.5       | 70                   |  |
| 35                      | 110                       | 43.5       | 97                        | 36.0       | 60                   |  |
| 30                      | 115                       | 46.0       | 97                        | 36.0       | 50                   |  |
| 25                      | 125                       | 51.5       | 101                       | 38.0       | 40                   |  |
| 20                      | 140                       | 60.0       | 105                       | 40.5       | 30                   |  |
| 15                      | 150                       | 65.5       | 112                       | 44.5       | 30                   |  |

### **SHRINKAGE**

Shrinkage is high. Radial shrinkage averages 1.5% while tangential shrinkage averages 3.4%.

### **DEFECTS**

The logs are generally free from defects.

### **USES**

The timber is suitable for medium construction, decorative works, superior joinery, cabinet making, interior finishing, panelling, mouldings, general planking, furniture, plywood, flooring, decking, staircase (angle block, rough bracket, baluster, balustrade, carriage, handrail, riser, stringer, tread, bullnose, round end and winder), vehicle bodies (framework, floor boards and planking), ship and boat building (keels, keelsons, framework and general planking), railway sleepers, piling, cooling tower (structural members), door and window frames and sills, posts, beams, joists, rafters, telegraphic and power transmission posts and cross arms, glulam works, pencil and pallets (heavy duty and permanent type).